**附件3 加工工序卡**

**加工工序卡**

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| 标黄为选手必填项 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | CNC | | | | | | | |
| 工序列表 | | | | | | | |
| 发件人： | | | | | | 发件编号.#： | | | | | | | | | 收件人： | | | | | | | 收件编号.#: | | | | | | | | | |  | | | | | | | |
| 工件名字： | | | | | | | | | | 编程人员： | | | | | | | | | | | | | | | | 日期： | | | | | | | | 工件编号.#: | | | | | |
| 材料： | | | | | | | | | | 验收人员： | | | | | | | | | | | | | | | | 日期： | | | | | | | | 页码 #: | | | | | |
| 数量： | | | | | | | | | | 预计加工时间： | | | | | | | | | | | | | | | | 规定完成日期： | | | | | | | | | | | | | |
| 存档路径： | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 序号 # | | 程序名称 | | 刀具参数 | | | | | | | | | 进给速度 | | 余量 | | | | 步距 | | | | | | 刀具直径 | | 刀具长度 | | | | | | 刀轨属性 | | | | | | 备注 |
| 刀具号 # | | | 刀具名称 | | | | | 转速 (转/分 钟) | 侧面 | | 底面 | | XY | | Z | | | | 刀刃长 | 最小装刀 长度 | | | 装刀长度 | | Z轴最大 值 | | Z轴最小 值 | | | 加工时间 |
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|  | | | | | | | 毛坯尺寸： | | | | | | | | | | | | | | | | |  | | | | | | | | | | | | | | | |
| 零件图示（主视图） | | | | | | | | | | | | | | | | | | 零件图示（辅助视图） | | | | | | | | | | | | | | | | | | | | | |
| 规定尺寸 | | | |  | | | | | |  | | | | |  | | | | | | |  | | | | | | |  | | | | | |  | | | | |
| 完成尺寸 | | | |  | | | | | |  | | | | |  | | | | | | |  | | | | | | |  | | | | | |  | | | | |
| 检测结果 | | □合格 | | | | | | 编程员签名： | | | | | 加工人员签名： | | | | | | 组长签名： | | | | | | | | | 交付： | | | | | | | | 日期： | | | |
| □不合格 | | | | | |
| 工序列表收取日期 | | | | | | | 毛坯收取日期 | | | | | | 机床 # | | | | | | 开始日期 | | | | | | | | | 完成日期 | | | | | | | | 实际加工时间 | | | |
|  | | | | | | |  | | | | | |  | | | | | |  | | | | | | | | |  | | | | | | | |  | | | |